

Environmental Product Declaration

HID Signo™ 20/20K Reader

Non-Keypad Models: 20NxS and 20TxS

Keypad Models: 20KNxS and 20KTxS



Mullion RFID Reader with 13.56 MHz (HF), 125 kHz (LF), and 2.4 GHz (Bluetooth) support.

Models covered by this EPD include:

Keypad version - Terminal Strip / Pigtail

Non-Keypad - Terminal Strip / Pigtail



HID is committed to providing products and services that are environmentally sound throughout the entire production process and the product lifecycle. Our unconditional aim is to make sustainability a central part of our business philosophy and culture, but even more important is the job of integrating sustainability into our business strategy.

Environmental Product Declarations (EPDs) help architects, designers and LEED-APs select environmentally preferable door openings.

HID will continue our efforts to protect the environment and health of our customers and end users, and we utilize the EPD as a means to document our commitment to environmental sustainability.



Environmental Product Declaration

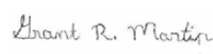
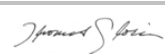
HID Signo™ 20/20K Reader

Door Hardware



According to
ISO 14025, EN 15804,
and ISO 21930:2017

EPD PROGRAM AND PROGRAM OPERATOR NAME, ADDRESS, LOGO, AND WEBSITE	UL Environment 333 Pflingsten Road Northbrook, IL 60611 https://www.ul.com/ https://spot.ul.com
GENERAL PROGRAM INSTRUCTIONS AND VERSION NUMBER	General Program Instructions v.2.5 March 2020
MANUFACTURER NAME AND ADDRESS	HID Global 611 Center Ridge Dr, Austin, TX 78753, United States
DECLARATION NUMBER	4789198858.125.1
DECLARED PRODUCT & FUNCTIONAL UNIT OR DECLARED UNIT	HID Signo™ 20/20K Reader Functional Unit = 1 piece over 75 year building lifetime
REFERENCE PCR AND VERSION NUMBER	UL Environment Part B: Builders Hardware EPD Requirements, Version 1.0, November 2019.
DESCRIPTION OF PRODUCT APPLICATION/USE	ASSA ABLOY products are primarily used in commercial, residential, and educational settings.
PRODUCT RSL DESCRIPTION (IF APPL.)	25 Years
MARKETS OF APPLICABILITY	Global
DATE OF ISSUE	October 1, 2020
PERIOD OF VALIDITY	5 Year
EPD TYPE	Product-Specific
RANGE OF DATASET VARIABILITY	N/A
EPD SCOPE	Cradle to Grave
YEAR(S) OF REPORTED PRIMARY DATA	2018
LCA SOFTWARE & VERSION NUMBER	GaBi 8.7
LCI DATABASE(S) & VERSION NUMBER	GaBi Sphera database, Service Pack 35
LCIA METHODOLOGY & VERSION NUMBER	TRACI 2.1; CML 4.1

This PCR review was conducted by:	UL Environment
	PCR Review Panel
	epd@ulenvironment.com
This declaration was independently verified in accordance with ISO 14025: 2006. <input type="checkbox"/> INTERNAL <input checked="" type="checkbox"/> EXTERNAL	
	Grant R. Martin, UL Environment
This life cycle assessment was independently verified in accordance with ISO 14044 and the reference PCR by:	
	Thomas P. Gloria, Industrial Ecology Consultants

LIMITATIONS

Exclusions: EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc.

Accuracy of Results: EPDs regularly rely on estimations of impacts; the level of accuracy in estimation of effect differs for any particular product line and reported impact.

Comparability: EPDs from different programs may not be comparable. Full conformance with a PCR allows EPD comparability only when all stages of a life cycle have been considered. However, variations and deviations are possible. Example of variations: Different LCA software and background LCI datasets may lead to differences results for upstream or downstream of the life cycle stages declared.



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General Information

Description of Company/Organization

HID Signo™ readers are manufactured by certified manufacturers. The manufacturer is located in Mexico and has an ISO 14001 certified environmental management system in place.

HID remains committed to the principles of the UN Global Compact in the areas of human rights, labor, the environment and anti-corruption.

Product Description

Product name: HID Signo™ 20/20K Reader

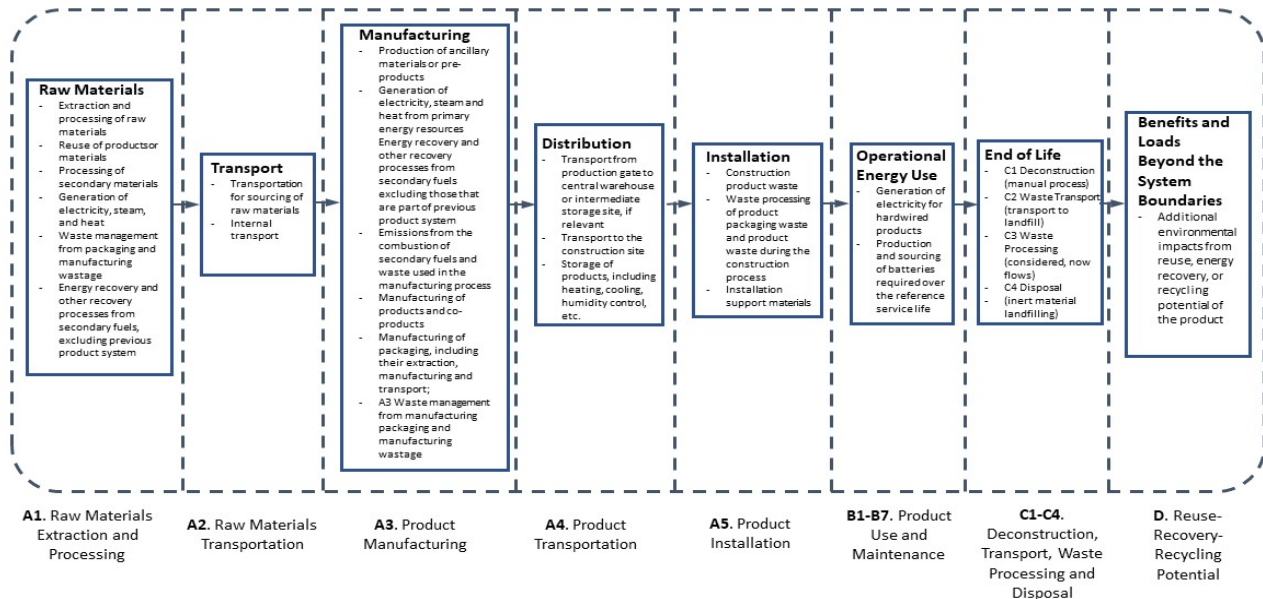
Product characteristics: Mullion RFID Reader with 13.56 MHz (HF), 125 kHz (LF), and 2.4 GHz (Bluetooth) support.

Models covered by this EPD include:

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Non-Keypad - Terminal Strip / Pigtail

Flow Diagram



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Manufacturer Specific EPD

This product-specific EPD was developed based on the cradle-to-grave (modules A1-D) Life Cycle Assessment. The EPD accounts for raw material extraction and processing, transport, product manufacturing, distribution, installation, use, maintenance, disposal, and potential benefits and loads following the end of life disposal. Manufacturing data were gathered directly from company personnel. When updated company-specific data were not available the ratio of production units, between the 2018 calendar year and 2015 baseline year, was used as a proxy. For any product group EPDs, an impact assessment was completed for each product and the highest impacts were reported as conservative representations of the product group. Product grouping was considered appropriate if the individual product impacts differed by no more than $\pm 10\%$ in any impact category.

Application

HID Signo™ 20/20K Readers provide the widest range of credential technologies, including support for HID Mobile Access, Seos, iCLASS, iCLASS SE, MIFARE DESFire and legacy HID Proximity, Indala Proximity, and EM Proximity. Common applications include, but are not limited to, buildings in the commercial, industrial, financial, educational, government, and healthcare industries.

Material Composition

Material	Percentage in mass (%)
Brass	0.86%
Stainless Steel	11.16%
Steel	0.00%
Aluminum	0.00%
Electronics/Mechanics	8.58%
Plastics	49.78%
Other	29.63%
Total	100.00%

Technical Data

For the declared product, the following technical data in the delivery status must be provided with reference to the test standard:

Technical Data	
Depth	19.5 or 21.5 mm
Width	45 mm
Height	121.5 mm



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Placing on the Market / Application Rules

The standards that can be applied for HID Signo™ 20/20K Reader are:

- UL 294 - The Standard of Safety for Access Control System Units
- C22.2 No. 205 Signal Equipment
- CB Certificate US-21166-UL
- US FCC Radio Certification 47 CFR Part 15, Subpart C
- Canada Radio Certification RSS-210 Issue 8: 2010
- EN 60950-1: 2006/ All: 2009 +A1:2010 +A12:2011 - Information technology equipment - Safety - Part1: General requirements
- EN 301 489-1 V1.9.2 - Common Technical Requirements
- EN 301 489-3 V1.6.1 - Specific conditions for ShortRange Devices (SRD) operating on frequencies between 9 kHz and 40 GHz
- EN 50130-4:2011 - Alarm systems – Electromagnetic Compatibility and Environmental test methods
- ETSI EN 300 330-2 V1.5.1 Electromagnetic Compatibility and Radio spectrum Matters (ERM)
- EN 50581:2012 – RoHS2 Conformity

Additional and applicable regional certifications may be found at: <https://www.hidglobal.com/compliance-certifications>

Properties of Declared Product as Shipped

Products are delivered as a complete unit, inclusive of all installation materials and instructions.

Delivered in a box size: 180mm (7.08") x 120mm (4.72") x 45mm (1.77") 2.8mm (0.11") thick card (F Flute)

Delivery Status

Shipments of HID products are delivered in a cardboard box.



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Methological Framework

Functional Unit

The declaration refers to the functional unit of 1 unit (or piece) of Non-Keypad Models: 20NxS and 20TxS
Keypad Models: 20KNxS and 20KTxS, as specified in the Builders Hardware PCR.

Name	Value	Unit
Declared unit	1	One (1) Reader
Mass	0.1165	kg
Conversion factor to 1 kg	8.582	-

System Boundary

This is a cradle to grave Environmental Product Declaration. The following life cycle phases were considered:

Product Stage			Construction Process Stage		Use Stage							End of Life Stage*				Benefits and Loads Beyond the System Boundaries
Raw material supply	Transport	Manufacturing	Transport from gate to the site	Construction/ installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction /demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

Description of the System Boundary Stages Corresponding to the PCR
(X = Included; MND = Module Not Declared)

*This includes provision of all materials, products and energy, packaging processing and its transport, as well as waste processing up to the end-of waste state or disposal of final residues.

Product Maintenance

This product requires no maintenance over its reference service life.

Reference Service Life

The reference service life is 25 years.

Allocation

Allocation was determined on a per unit basis.



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Cut-off Criteria

Processes whose total contribution to the final result, with respect to their mass and in relation to all considered impact categories, is less than 1% can be neglected. The sum of the neglected processes may not exceed 5% by mass of the considered impact categories. For that a documented assumption is admissible.

For Hazardous Substances the following requirements apply:

- The Life Cycle Inventory (LCI) of hazardous substances will be included, if the inventory is available.
- If the LCI for a hazardous substance is not available, the substance will appear as an input in the LCI of the product, if its mass represents more than 0.1% of the product composition.
- If the LCI of a hazardous substance is approximated by modeling another substance, documentation will be provided.

This EPD is in compliance with the cut-off criteria. No processes were neglected or excluded. Capital items for the production processes (machine, buildings, etc.) were not taken into consideration.

Data Sources

Primary data were collected for every process in the product system under the control of HID Global. Secondary data from the GaBi Sphera database were utilized. These data were evaluated and have temporal, geographic, and technical coverage appropriate to the scope of the Builder's Hardware product category.

Data Quality

The data sources used are complete and representative of North America in terms of the geographic and technological coverage and are a recent vintage (i.e. less than ten years old). The data used for primary data are based on direct information sources of the manufacturer. Secondary data sets were used for raw materials extraction and processing, end of life, transportation, and energy production flows. Wherever secondary data is used, the study adopts critically reviewed data for consistency, precision, and reproducibility to limit uncertainty.

Period Under Review

The period under review is the full calendar year of 2018.

Comparability and Benchmarking

A comparison or an evaluation of EPD data is only possible if all data sets to be compared were created according to EN 15804 and the building context, respectively the product-specific characteristics of performance, are taken into account.

Environmental declarations from different programs may not be comparable. Full conformance with the PCR for North American Builders Hardware products allows EPD comparability only when all stages of a Builders Hardware product's life cycle have been considered. However, variations and deviations are possible.

Estimates and Assumptions

End of Life

In the End of Life phase, metal materials were assumed to have an 85% recycling rate while all other materials were assumed to have a 0% recycling rate, in accordance with the Builder's Hardware PCR.

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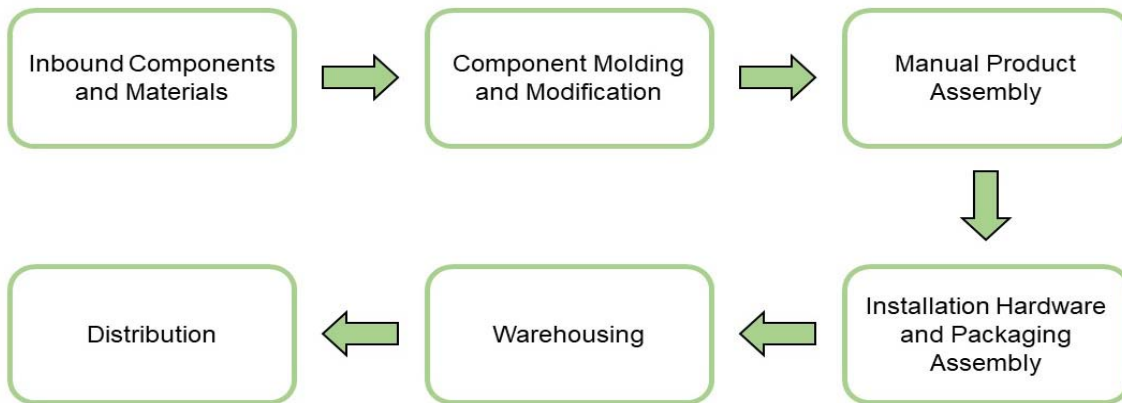
Additional Environmental Information

Background data

For life cycle modeling of the considered products, the GaBi 8 Software System for Life Cycle Engineering, developed by Sphera, is used. The GaBi-database contains consistent and documented datasets which are documented in the online GaBi-documentation. To ensure comparability of results in the LCA, the basic data of GaBi database were used for energy, transportation and auxiliary materials.

Manufacturing

The primary manufacturing processes are made by Tier 1 suppliers and the final manufacturing processes occur in Mexico.



Packaging

Shipments of HID products are delivered in a cardboard box.

Material	Quantity (% By Weight)
Cardboard	100%
Other	0%
Total	100%



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Transformation

Transport to Building Site (A4)		
Name	Value	Unit
Liters of fuel	38	l/100km
Transport distance	500	km
Capacity utilization (including empty runs)	90	%
Gross density of products transported	-	kg/m ³
Capacity utilization volume factor	1.00	-

Product Installation

HID Signo™ 20/20K Readers are distributed through and installed by trained installation technicians, such as locksmiths, carpenters, etc. adhering to local/national standards and requirements.

Installation into the building (A5)		
Name	Value	Unit
Auxiliary materials	-	kg
Water consumption	-	m ³
Other resources	-	kg
Electricity consumption	0.01	kWh
Other energy carriers	-	MJ
Waste materials at construction site	0.05	kg
Output substance (recycle)	0.04	kg
Output substance (landfill)	0.01	kg
Output substance (incineration)	0.00	kg
Direct emissions to ambient air*, soil, and water	0.01	kg CO ₂

*CO₂ emissions to air from disposal of packaging

Reference Service Life		
Name	Value	Unit
Reference Service Life	25	years
Estimated Building Service Life	75	years
Number of Replacements	2	number

Product Use

No cleaning or annual maintenance is required.

Operational Energy Use (B6)		
Name	Value	Unit
Water consumption (from tap, to sewer)	-	m ³
Electricity consumption	128.7	kWh
Other energy carriers	-	MJ
Equipment output	-	kW
Direct emissions to ambient air, soil, and water	-	kg



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Disposal

HID Signo™ readers can be recycled according to local electronics recycling options offered by municipalities, electronics recyclers or garbage haulers.

End of life (C1-C4)		
Name	Value	Unit
Collected separately	0.01	kg
Collected as mixed construction waste	0.10	kg
Reuse	0.00	kg
Recycling	0.01	kg
Energy recovery	0.00	kg
Landfilling	0.10	kg

Re-use Phase

The product can be moved from one door to another during the reference service life, thus enabling re-use.

Re-Use, recovery, And/Or Recycling Potential (D)		
Name	Value	Unit
Net energy benefit from energy recovery from waste treatment declared as exported energy in C3 (R>0.6)	0.00	MJ
Net energy benefit from thermal energy due to treatment of waste declared as exported energy in C4 (R<0.6)	0.00	MJ
Net energy benefit from material flow declared in C3 for energy recovery	0.00	MJ
Process and conversion efficiencies		
Further assumptions for scenario development (e.g. further processing technologies, assumptions on correction factors);		

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LCA Results

Results shown below were calculated using TRACI 2.1 Methodology.

TRACI 2.1 Impact Assessment											
Parameter	Parameter	Unit	A1-A3	A4	A5	B4	B6	C1	C2	C3	C4
GWP	Global warming potential	kg CO ₂ -Eq.	1.5E+02	8.6E-03	9.5E-03	5.1E+02	1.0E+02	5.4E-04	8.8E-04	1.4E-02	-6.8E-02
ODP	Depletion potential of the stratospheric ozone layer	kg CFC-11 Eq.	3.4E-10	3.3E-13	9.0E-15	3.3E-09	1.0E-09	2.0E-14	3.0E-14	-6.5E-17	3.2E-10
AP Air	Acidification potential for air emissions	kg SO ₂ -Eq.	1.5E+00	5.2E-05	5.5E-05	4.8E+00	8.7E-01	3.2E-06	5.4E-06	6.5E-05	-1.1E-04
EP	Eutrophication potential	kg N-Eq.	3.2E-02	2.9E-06	9.3E-06	8.9E-02	1.2E-02	1.8E-07	2.6E-07	2.4E-05	-4.9E-06
SP	Smog formation potential	kg O ₃ -Eq.	8.8E+00	1.4E-03	5.2E-04	3.1E+01	6.8E+00	8.9E-05	1.3E-04	2.6E-04	-1.9E-03
FFD	Fossil Fuel Depletion	MJ-surplus	1.4E+02	1.5E-02	3.2E-03	4.0E+02	6.1E+01	9.6E-04	1.4E-03	2.2E-03	-4.0E-02

*All use phase stages have been considered and only those with non-zero values have been reported

Results shown below were calculated using CML 2001 - April 2013 Methodology.

CML 4.1 Impact Assessment											
Parameter	Parameter	Unit	A1-A3	A4	A5	B4	B6	C1	C2	C3	C4
GWP	Global warming potential	kg CO ₂ -Eq.	1.5E+02	8.6E-03	9.5E-03	5.1E+02	1.0E+02	5.4E-04	8.8E-04	1.4E-02	-6.8E-02
ODP	Depletion potential of the stratospheric ozone layer	kg CFC-11 Eq.	3.4E-10	3.3E-13	9.1E-15	2.9E-09	8.5E-10	2.0E-14	3.0E-14	5.8E-18	2.5E-10
AP Air	Acidification potential for air emissions	kg SO ₂ -Eq.	1.6E+00	4.3E-05	3.7E-05	5.1E+00	9.4E-01	2.7E-06	4.7E-06	2.5E-05	-1.1E-04
EP	Eutrophication potential	kg(PO ₄) ³ -Eq.	5.7E-02	7.6E-06	1.3E-05	1.8E-01	3.3E-02	4.8E-07	6.9E-07	2.7E-05	-1.0E-05
POCP	Formation potential of tropospheric ozone photochemical oxidants	kg ethane-Eq.	7.8E-02	5.0E-06	7.6E-06	3.4E-01	9.3E-02	3.1E-07	5.5E-07	6.6E-06	-2.3E-05
ADPE	Abiotic depletion potential for non-fossil resources	kg Sb-Eq.	6.4E-03	3.6E-12	1.8E-09	1.3E-02	1.1E-06	2.3E-13	1.5E-12	6.8E-10	-1.4E-07
ADPF	Abiotic depletion potential for fossil resources	MJ	1.9E+03	1.1E-01	2.8E-02	6.6E+03	1.4E+03	6.8E-03	1.1E-02	1.7E-02	-7.6E-01

*All use phase stages have been considered and only those with non-zero values have been reported

Results below contain the resource use throughout the life cycle of the product.

Resource Use											
Parameter	Parameter	Unit	A1-A3	A4	A5	B4	B6	C1	C2	C3	C4
RPR _E	Renewable primary energy as energy carrier	MJ	3.7E+02	0.0E+00	4.2E-03	7.4E+02	0.0E+00	0.0E+00	0.0E+00	1.7E-03	2.8E-02
RPR _M	Renewable primary energy resources as material utilization	MJ	1.0E+00	0.0E+00	0.0E+00	2.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
NRPR _E	Nonrenewable primary energy as energy carrier	MJ	2.2E+03	1.1E-01	3.0E-02	7.9E+03	1.7E+03	6.9E-03	1.2E-02	1.8E-02	-7.4E-01
NRPR _M	Nonrenewable primary energy as material utilization	MJ	2.9E+00	0.0E+00	0.0E+00	5.8E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
SM	Use of secondary material	kg	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
RSF	Use of renewable secondary fuels	MJ	3.8E-07	0.0E+00	0.0E+00	7.6E-07	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
NRSF	Use of nonrenewable secondary fuels	MJ	4.8E-06	0.0E+00	0.0E+00	9.6E-06	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
RE	Energy recovered from disposed waste	MJ	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
FW	Use of net fresh water	m ³	2.5E+00	0.0E+00	1.4E-04	5.0E+00	0.0E+00	0.0E+00	0.0E+00	2.3E-05	2.5E-05

*All use phase stages have been considered and only those with non-zero values have been reported



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Results below contain the output flows and wastes throughout the life cycle of the product.

Output Flows and Waste Categories											
Parameter	Parameter	Unit	A1-A3	A4	A5	B4	B6	C1	C2	C3	C4
HWD	Hazardous waste disposed	kg	8.9E-06	0.0E+00	7.2E-11	1.8E-05	0.0E+00	0.0E+00	0.0E+00	6.9E-11	-3.0E-08
NHWD	Non-hazardous waste disposed	kg	8.4E+00	0.0E+00	1.3E-02	1.7E+01	0.0E+00	0.0E+00	0.0E+00	1.9E-02	3.9E-03
HLRW	High-level radioactive waste	kg or m ³	1.3E-01	0.0E+00	6.9E-07	2.7E-01	0.0E+00	0.0E+00	0.0E+00	3.0E-07	-2.0E-07
ILLRW	Intermediate- and low-level radioactive waste	kg or m ³	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
CRU	Components for re-use	kg	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
MR	Materials for recycling	kg	0.0E+00	0.0E+00	3.9E-02	1.0E-01	0.0E+00	0.0E+00	0.0E+00	1.2E-02	0.0E+00
MER	Materials for energy recovery	kg	0.0E+00	0.0E+00	2.6E-03	5.2E-03	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
EE	Recovered energy exported from system	MJ	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00

*All use phase stages have been considered and only those with non-zero values have been reported

Results below contain direct greenhouse gas emissions and removals throughout the life cycle of the product.

Resource Use											
Parameter	Parameter	Unit	A1-A3	A4	A5	B4	B6	C1	C2	C3	C4
BCRP	Biogenic Carbon Removal from Product	kg CO ₂	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
BCEP	Biogenic Carbon Emissions from Product	kg CO ₂	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
BCRK	Biogenic Carbon Removal from Packaging	kg CO ₂	1.35E-02	0.00E+00	0.00E+00	2.70E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
BCEK	Biogenic Carbon Emissions from Packaging	kg CO ₂	0.00E+00	0.00E+00	1.35E-02	2.70E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
BCEW	Biogenic Carbon Emissions from Combustion of Waste from Renewable Sources Used in Production Process	kg CO ₂	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
CCE	Calcination Carbon Emissions	kg CO ₂	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
CCR	Carbonation Carbon Removal	kg CO ₂	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
CWNR	Carbon Emissions from Combustion of Waste from Non-renewable Sources Used in Production Process	kg CO ₂	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

*All use phase stages have been considered and only those with non-zero values have been reported



Environmental Product Declaration

HID Signo™ 20/20K Reader

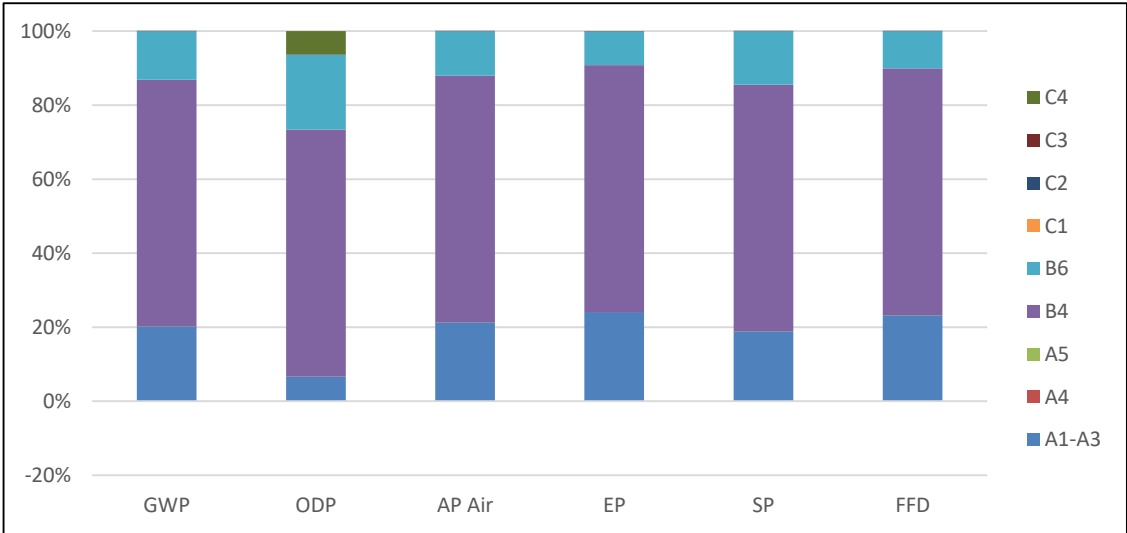
Door Hardware



According to
ISO 14025, EN 15804,
and ISO 21930:2017

LCA Interpretation

The production life cycle stage (A1-A3) and in life energy usage (B6) dominate the impacts across all impact categories. This is due to the upstream production of materials used in the product, along with electricity use in the manufacturing of the product and the consumption of electricity during the card reader's usage. With two replacements required over a life-span of a building, the replacement stage (B4) dominates from duplicating these stages.



Environmental Product Declaration

HID Signo™ 20/20K Reader

Door Hardware



According to
ISO 14025, EN 15804,
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Additional Environmental Information

Environmental and Health During Manufacturing

HID Global is committed to producing and distributing door opening solutions with minimal environmental impact, where health & safety is the primary focus for all employees and associates.

- Environmental operations, GHG, energy, water, waste, VOC, surface treatment and H&S are being routinely monitored. Inspections, audits, and reviews are conducted periodically to ensure that applicable standards are met and environment management program effectiveness is evaluated.
- Code of Conduct covers human rights, labor practices and decent work. Management of ASSA ABLOY is aware of their environmental roles and responsibilities, providing appropriate training, supporting accountability and recognizing outstanding performance.
- Any waste metals during machining are separated and recycled. The waste from the water-based painting process is delivered to waste treatment plant.
- The factory in Mexico has certification of Environmental Management to ISO 14001:2004 and Occupational Health and Safety to OHSAS 18001:2007.

Environmental and Health During Installation

There is no harmful emissive potential. No damage to health or impairment is expected under normal use corresponding to the intended use of the product.

Extraordinary Effects

Fire

The external housing of the HID Signo™ 20/20K Reader, consisting of the bezel and mounting plate, are constructed from polycarbonate resin thermoplastic. The housing material, and thus the reader as a whole unit, has been classified as having a UL94 HB Flame Rating. A UL94 Flame Rating of HB indicates: slow burning on a horizontal specimen; burning rate < 76 mm/min for thickness < 3 mm and burning stops before 100 mm.

Water

HID Signo™ 20/20K Readers are IP65 rated. Product contains no substances that have any impact on water in case of flood.

Mechanical Destruction

No danger to the environment can be anticipated during mechanical destruction.

Delayed Emissions

Global warming potential is calculated using the TRACI 2.1 and CML 4.1 impact assessment methodologies. Delayed emissions are not considered.

Environmental Activities and Certifications

ASSA ABLOY minimizes the environmental impacts of its business activities through various corporate-wide sustainability initiatives. To learn more, please visit: <https://www.assaabloy.com/sv/com/sustainability/sustainability-report/>

Many ASSA ABLOY Group Brands now offer a free Product End-of-Life Recycling program that accepts each brand's products that have reached the end of their life cycle and are beyond the product's warranty period, disposing them in an environmentally-responsible manner.

Further Information

HID Global
611 Center Ridge Drive
Austin, TX 78753



Environmental Product Declaration

HID Signo™ 20/20K Reader

Door Hardware



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- EN 15804 EN 15804:2012-04: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction product
- ULE 2013 UL Environment, General Program Instructions, 2013.
- ADAAG-1998 Americans with Disabilities Act Accessibility Guidelines
- ANSI A117.1 Accessible and Usable Buildings and Facilities
- CBC, Title 24 Barrier Free guidelines
- ASTM E90 Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
- BHMA A156.21 Thresholds
- UL 10(c) Positive Pressure Gasketing Material for Fire Doors
- UL 2818 GREENGUARD Certification Program for Chemical Emissions for Building Materials, Finishes and Furnishings
- ISO 21930: 2017 ISO 21930:2017, Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products and services.
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Door Hardware



According to
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LCA Practitioner



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